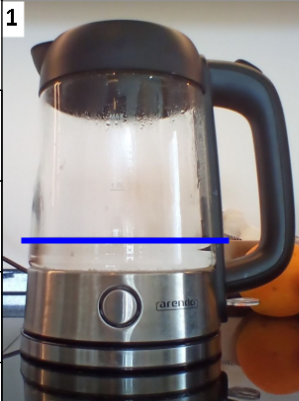













		Standard Work Instruction						Instruction Number	000001		Version	002
								Valid From	30.06.2021	Name and Surname		Date
		Department		Area		Operation			Prepared By:	Christoph Roser		28.06.2021
		Home Office		Kittchen		Cup Ramen			Checked By:	Christoph Roser		29.06.2021
							Approved By:	Christoph Roser				
No.	Major Steps [What?]	Time [s]	No.	Key Points [How?]	No.	Symbols	Reasons [Why?]	Images				
1	Boil water using water cooker	1:40	1.1	Fill at least to 500ml mark	1.1.1			1			2.1	
2	Prepare cup and timer while waiting for water to boil	(while waiting for water to boil)	2.1	Take out Cup Ramen of desired flavor	2.1.1							
			2.2	Open cup, pull off foil, remove sauce package	2.2.1							
			2.3	Get timer and set to 3:00 minutes	2.3.1							
			2.4	Set up table with chopsticks, long spoon, and napkins	2.4.1							
			2.5	Use waiting time to clean up kitchen	2.5.1							
3	Prepare food part 1	3:05	3.1	Add water up to marking	3.1.1							
			3.2	Start 3:00 minute timer	3.2.1							
			3.3	Close lid, rotate lid br/iefly	3.3.1	▽	Rotating lid ensures proper fit					
			3.4	Wait for timer. Use time to clean kitchen.	3.4.1							
4	Prepare food part 2	(while waiting for timer)	4.1	Drain water through drain holes into sink. Both hands holding cup at side	4.1.1	+	Hand at side avoids hot steam burning fingers with hot steam					
			4.2	Drop cup on counter from 15-20 cm height upright 3 times	4.2.1	▽	Ingredients stuck to the lid will fall back into the cup.					
			4.3	Open lid	4.3.1							
			4.4	Open sauce package, tear off strip completely	4.4.1							
Tools/Materials				Parts			Symbols				Page	
Chopsticks, Long Spoon				Cup Ramen, Napkin			+ Safety	◆ Quality check	▽ Critical step		1 2	

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No.	Major Steps [What?]	Time [s]	No.	Key Points [How?]	No.	Symbols	Reasons [Why?]	Images			
4	Prepare food part 2	(while waiting for timer)	4.5	Put sauce package between cup and lid and pull out	4.5.1		Sauce is squeezed out evenly, avoids waste				
			4.6	Remove lid	4.6.1						
5	Consume food at table		5.1	Bring cup to table and sit down	5.1.1						
			5.2	Stir cup with chopsticks to mix sauce	5.2.1						
			5.3	Eat food with chopsticks, start slow.	5.3.1		Content may be hot				
			5.4	When cup empties and contents become hard to reach use spoon	5.4.1		Spoon gives easy access to small vegetables, reduces waste				
6	Wrap up		6.1	Bring cup, napkin, spoon, and chopsticks back to kittchen	6.1.1						
			6.2	Put Spoon and chopsticks in dishwasher if possible, or on counter if not	6.2.1		Open dishwasher only if not running				
					6.2.2		Put utensils in dishwasher only if no clean equipment inside				
			6.3	Dispose lid, cup, sauce package, and napkin	6.3.1		Dispose lid, cup, and sauce package in recycling waste				
					6.3.2		Dispose napkin in biodegradable waste				
Tools/Materials				Parts			Symbols				Page
Chopsticks, Long Spoon				Cup Ramen, Napkin			 Safety  Quality check  Critical step				2 2