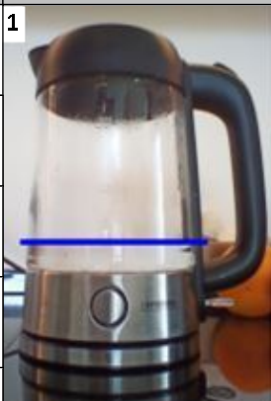








Standard Work Instruction				Instruction Number	2	Version	1	
				Valid From	01.07.2021	Name and Surname	Date	
Department		Area	Operation		Prepared By:	Christoph Roser	28.06.2021	
Home Office		Kitchen	Cup Ramen		Checked By:	Christoph Roser	29.06.2021	
					Approved By:	Christoph Roser	01.07.2021	
No.	Steps		Time [s]	Symbols	Images			
1	Boil water using water cooker. Fill at least to 500ml mark		100		1 			
2	Take out Cup Ramen of desired flavor. Open cup, pull off foil, remove sauce package.		n/a		4 			
3	Get timer and set to 3:00 minutes		n/a					
4	Set up table with chopsticks, long spoon, and napkins		n/a					
5	Use waiting time to clean up kitchen		n/a					
6	Fill cup up to marking with water. Start 3:00 minute timer.		185		7 			
7	Close lid, rotate lid briefly. Rotating lid ensures proper fit		n/a	▽	10 			
8	Wait for timer. Use time to clean kitchen.		n/a					
9	Stop beeping timer.		3					
10	Drain water through drain holes into sink. Both hands holding cup at side. Hand at side avoids hot steam burning fingers with hot steam		15	+	11 			
11	Drop cup on counter from 15-20 cm height upright 3 times. Ingredients stuck to the lid will fall back into the cup.		10	▽	13 			
12	Open lid of cup. Open sauce package, tear off strip completely.		15					
13	Put sauce package between cup and lid and pull out. Sauce is squeezed out evenly, avoids waste		10	▽				
14	Bring cup to table and sit down. Stir cup with chopsticks to mix sauce.		15					
15	Eat food with chopsticks, start slow. Warning: Content may be hot!		300	+	16 			
16	When cup empties and contents become hard to reach use spoon. Spoon gives easy access to small vegetables, reduces waste.		60					
17	Bring cup, napkin, spoon, and chopsticks back to kitchen. Put Spoon and chopsticks in dishwasher if possible, or on counter if not. Dispose lid, cup, sauce package, and napkin.		30					
Tools/Materials				Parts		Symbols		Page
Chopsticks, Long Spoon				Cup Ramen, Napkin		+ Safety ◆ Quality check ▽ Critical step		1 1